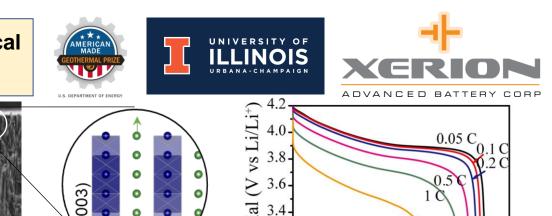
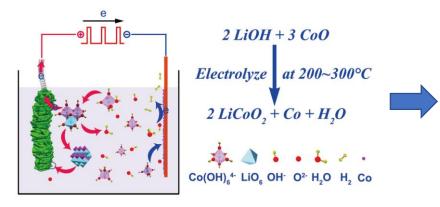
DirectPlate[™] LiCoO₂ as a redox membrane for direct electrochemical LiOH extraction from geothermal brine



Potential



Patented electrodeposition process for LiCoO₂ material (Li-ion conducting ceramic membrane) Zhang et al., Science Advances 2017, 3 (5), e1602427. LiCoO₂ film is fully dense, crystallographicallyoriented and conducts Li⁺ ions with fast kinetics Zahiri et al., Nature Materials 2021, doi.org/10.1038/s41563-021-01016-0

110 µm

DirectPlate[™]

LiCoO₂

Extremely fast diffusion of Li⁺ ions in dense, oriented LiCoO₂ evidenced in rate-capability of LiCoO₂-based batteries at high currents (300 μ m LCO on carbon)

10

Areal capacity (mA-hour cm⁻²)

Key concepts and technological advantages of proposed ideas:

- A redox membrane concept is proposed to directly extract valuable LiOH from geothermal brine using a novel electrochemical process.
- Our concept has the potential to lower energy cost for LiOH production by more than half compared to similar membrane electrodialysis process.
- Xerion's DirectPlate[™] process to fabricate dense, oriented LiCoO₂ films is patented and can be made several hundred microns thick with fast Li-ion conduction properties.
- DirectPlate[™] LiCoO₂ is a fully dense single-ion conductor (i.e. Li⁺ ions only) with high selectivity and inherently solvent-blocking property (reducing crossover of solvated ions).
- DirectPlateTM LiCoO₂ is formed under corrosive/high-temperature conditions and is expected to withstand harsh conditions of brine electrolysis.
- DirectPlateTM LiCoO₂ is a domestic, US-based technology; it is completely recyclable and can be re-manufactured efficiently.