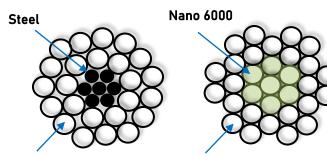
# **CABLE Conductor Manufacturing Prize**



Ultra-high strength and highly conductive aluminum alloys for performance conductor



Nano

AA1350

AA1350

Example: same strength-to-weight ratio, ~22% increase in electrical conductivity if high-strength steel is replaced by Nano 6000 in this popular conductor design

#### Team:

- **Team name:** NanoAl Lightning
- Primary submitter name: NanoAl LLC
- o City: Ashland, MA
- Submission title: Ultra-high strength and highly conductive aluminum alloys for performance conductor

#### Description of Material:

- Nano 6000 is a 6000-series based aluminum alloy, with modified chemistry at hundreds of ppm level and optimized thermo-mechanical processing
- Nano 6000 is specially designed to achieve ultra-high strength, with higher specific strength than galvanized high-strength steel utilized in overhead conductor core
- Nano 6000 maintains a very good electrical conductivity
- Nano 6000 potentially replaces high-strength steel core to significantly boost conductivity of overhead conductors

	Tensile Strength (MPa)	Specific strength (MPa.cc/g)	Electrical Conductivity (%IACS)
Galvanized high-strength steel	1,400	175	6
Nano 6000	500	185	48

## Fabrication Approach:

Traditional manufacturing equipment, but with specialized processing sequence:

- $\circ \quad \text{Aluminum rod casting} \\$
- o Heat treatment
- Wire drawing
- Conductor stranding

#### Highly scalability and affordable





### Potential Impact:

- Transmission and distribution losses due to material resistance is about \$20 billions per year in the US alone
- More conductive conductors save cost, conduct more power to more homes and businesses
- Stronger conductors reduce number of towers and save cost
- Improved efficiency in transmission and distribution means reducing CO<sub>2</sub> emissions at power plants

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